



# ESTPLY BIRCH PLYWOOD

Surface Veneer Grading Guide

WGE



Description	Allowance
<i>Pin knots</i>	Permitted
<i>Sound intergrown knots</i>	Diagonal max 40mm, sum of knots max 600mm/m <sup>2</sup>
<i>Unsound adhering knots and other holes</i>	Caulking (putty) max Ø 6mm, sum of knots max 25mm/m <sup>2</sup>
<i>Irregular texture</i>	Permitted
<i>Closed splits and Checks</i>	Caulking allowed (putty)
<i>Open splits</i>	Caulking (putty) max 2 pcs/rm, width max 4mm
<i>Discoloration</i>	Permitted
<i>Colored lines</i>	Permitted
<i>Irregular dark lines</i>	Permitted
<i>Glittering</i>	Permitted
<i>Open surface seam</i>	Permitted
<i>Folds and overlaps</i>	Fixed overlays, max 2 pcs/rm, length up to 500mm
<i>Space and bruise</i>	Very small amount putty filled
<i>Surface roughness</i>	Permitted slightly
<i>Peeling stripes</i>	Permitted very slightly
<i>Patches</i>	Permitted
<i>Sanding and not sanded areas</i>	Sanding through the layers allowed only by customer permission, not sanded areas 15 mm from edge
<i>Sanding through the layers and glue marks</i>	Up to 10% of area
<i>Edge mistakes from sanding or cutting</i>	5mm from edge, if not related with glue lines
<i>Composed wet veneer joints</i>	Permitted

All images shown are for illustration purposes only. Wood is a natural product with indefinite variations. See the table above for the detailed description of the allowed defects.