



ESTPLY BIRCH PLYWOOD

Surface Veneer Grading Guide

PQ



Description	Face veneer
<i>Pin knots</i>	Permitted
<i>Sound intergrown knots</i>	Permitted
<i>Unsound adhering knots</i>	Permitted
<i>Other knots and holes</i>	Permitted to max \varnothing 25 mm, total max 8tk/m ²
<i>Irregular texture</i>	Permitted
<i>Open splits</i>	Allowed width max 6mm. Over 6mm width open splits allowed randomly (max 5 sheets from 100-st)
<i>Closed splits and Checks</i>	Permitted
<i>Colored lines and irregular dark lines</i>	Permitted
<i>Open joints</i>	Permitted
<i>Folds and overlaps</i>	Permitted
<i>Deformation</i>	Permitted
<i>Surface Roughness</i>	Permitted
<i>Peeling stripes</i>	Permitted
<i>Patches</i>	Permitted
<i>Sanding through layers</i>	Permitted
<i>Glue through layers</i>	Permitted
<i>Edge deformation</i>	Permitted to 10 cm from the edge

All images shown are for illustration purposes only. Wood is a natural product with indefinite variations. See the table above for the detailed description of the allowed defects.